Congratulations. You have chosen one of the best competition engines in the RC field. Please read the following instructions carefully; it might give you some useful information on how to use and set up the MACH 28 engine.

**HELPFUL ADVICE**
The first thing you should do:
To check and make sure the carburetor linkage is correctly set before starting the motor. i.e. Make sure the carburetor is tightly closed. i.e. At slow condition with radio on, the carburetor should be closed.

1. Fuel. The choice of fuel has been specially developed for this kind of engine. An commercially available fuel from 10% nitro to 25% nitro is required.

2. BREAK IN SETTINGS:
Start motor up and let the motor idle for 1-2 tanks of fuel. Make sure motor needle settings are rich (lot of fuel). Also, make sure the motor temperature is lower than 170°F. Let the motor cool down for 5 minutes between tanks. During break in, it is normal for the exhaust to spit out fuel and oil. Notice that the new engines may be difficult to be started because the piston and sleeve are too close before break in. The perfect matching condition happens after break in. It may also be necessary to lean out the needle valve increments clockwise if the engine is too rich.

3. AFTER BREAK IN:
Start the motor and run on the ground at rich settings for 1-2 tanks. Checking temperature at all times. Apply the throttle easy and smoothly from low to high speed.

4. Repeat for 2-3 more tanks and lean in the main needle every tank 1/3rd turn and check for temperature. Motor should not be hotter than 250°F. (Motor temperature might vary from place to place! Make sure at full throttle, you can observe small amount of smoke exhausted from pipe.)

5. For long life operation and high performance, make sure you always see trail of smoke exhausted from pipe. Notice that the main-needle is never set to lean. If the engine runs too lean, extra wears and damages might be caused in the engine. The damage will be irreversible when the engine does not exhaust through the pipe.

6. Proper maintenance can extend the life of the MACH 28 Engine. The air filter should be cleaned or replaced frequently. An in-line fuel filter is recommended to prevent particles from accumulating in the carburetor. Use fresh fuel whenever possible, old fuel is likely to have absorbed water, which might cause unstable engine operation. After you are finished racing, drain out the remaining fuel from the tank. The appearance of the engine can be cleaned with rubbing alcohol.

With proper maintenance, such as treating your engine with care, proper running in, sensible setting—not too lean, you will gain a lot of racing satisfaction and pleasure from you MACH 28 engine.